



## ASSEMBLY INSTRUCTIONS for THUMLER'S TUMBLER No. 140 - MODEL B

Remove motor from inside of barrel.

With cord on down side, attach motor to motor-mount bracket on tumbler base using nuts and washers provided.

Tighten nuts securely so motor is flush with mounting bracket.

Place belt over drive shaft.

Position shafts on tumbler base as shown - cradling grooved nylon bearings in end plates of base. Be sure anti-rotation dog in groove of nylon bearing is in UP position (Opposing vinyl rollers of Drive and Idler shafts must be aligned.)

Check to see that shafts are very free-rolling. If necessary, press end plates inward or outward slightly to allow approximately  $\frac{1}{16}$ " end play (side to side) in shafts.

Place belt around motor and drive pulleys. Check to see that pulleys are aligned.

To adjust alignment, loosen set screw on motor pulley. Be sure to re-tighten when adjustment has been made.

